

# TECHNICAL DATA SHEET

## PRODUCT : "BULLDOG" GASKET MAKER

### RED / GREY / BLACK



#### PRODUCT DESCRIPTION

"Bulldog" Gasket Maker - Red / Grey / Black is a high quality RTV Silicone Sealant - Neutral Cure, which withstands high temperature (upto 343°C intermitently). It is ideal as a Gasket Maker for preparing Form - in - place gaskets for Engines, Gear Boxes, Fuel Pumps Carburetors etc. For all Automotive application i.e.Trucks, Tractors, LMV's Cars, Buses as well as 2 & 3 - Wheelers. It is ideally used as a Gasketing material for all pumps, engines and other applications where high temperature and high pressure sealing is required. It resists the action of oils, water, antifreeze and more.

#### COMPOSITION

Prepolymer of Silicone Rubber Gasket Maker cures at room temprature in the presence of atmosphereic moisture to form high quality Silicone Rubber

#### APPLICATION AREAS

In automotive , on head gaskets, pump gaskets, timing chain cover gaskets, gear box and differential gaskets etc. On machinery

such as pumps,compressors,for sealing with or without gaskets. For sealing of dies casting and other industrial application. Also Black is used extensively as a sealant for windows ,headlights and other automotive sealing.

#### DIRECTIONS FOR USE

Apply an even bead of 3-4 m on the material to be sealed. Surround all bolt holes. Let the material air dry for 5 min and then attach to the other mating surface and affix the bolts. Do not tighten completely. Leave space of 2 - 3mm for the Gasket to form. After a full cure of 24 hrs, tighten the bolts fully.

#### CLEANUP

Removal from body and parts can be done in the uncured state with cotton waste dipped in toluene. Cured sealant can be cut with a sharp tool.

#### DISCLAIMER

The information contained herein is given in good faith , based on our tests & knowldege of the product; as a guide . The responsibility is of the user to verify its usability for any application. The company ,The Standard Products Mfg. Co. Mumbai , disclaims all warranties expressed or implied and takes no responsibilities for any loss or damage arising from the use of its products.

For further information please contact :

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#### PROPERTIES OF THE UNCURED MATERIAL

Chemical Nature	: RTV Silicone Sealant - Neutral Cure
Colour	: Red / Grey / Black as required
Odour	: Slight (ketoxime) odour. No solvent release
Relative Density	: 0.96 - 1.02
Extrudability	: Easily extruded from tubes, cartridges / sausages Rate >320 g/min
Sag /Slump	: None
Flammability	: Non - flammable
Shrinkage	: Negligible
Skin formation time	: 6 -10 s
Full Cure time	: 24 hrs (Bead of 5mm/25C /RH of 50%)
Shelf Life	: 18 months in Aluminium Tubes 9 months in Plastic Cartridges or Sausages

#### PROPERTIES OF THE CURED MATERIAL

Consistency	: Rubbery Solid
Hardness (Shore A)	: 21-25
Elongation	: >300%
Tensile Strength	: 200-300 psi / 15-20 kgs / cm2 1.5 -2.0 MPa (N/mm2)
Application Temp. Range	: 10°C to 50°C
Service Temp. Range	: 30°C to 300°C 343°C (intermittently)
Adhesive Properties	: Fairly good, adhesion to metals / glass and other materials as above
Compatibility	: Extremely compatible with most normal engineering and construction material such as metals, glass, brick work, concrete etc.
Resistance to Atmospheric Conditions, ozone & UV	: Excellent
Durability / Life	: 10 years under normal working condition specified
Expetancy	: Cannot be painted upon
Removibility	: Easily removed by cutting

#### SAFETY INSTRUCTION

- 1.Keep away from children.
- 2.Aviold excessive contact with body. Clean with plenty of water in case of eye contact.
- 3.Cannot be ingested. Lethal if ingested.
- 4.Do not induce vomitting,in case of ingestion. Consult a physician immediately.
- 5.Slight odour realease.Do not used in closed spaces.