

# TECHNICAL DATA SHEET

## PRODUCT : "BULLDOG" - GRIPFAST

### Synthetic Rubber Adhesive



#### PRODUCT DESCRIPTION

"Bulldog" Gripfast is a Synthetic Rubber based contact adhesive, with very good tack and high initial and final bond strength. It has very good adhesion to metal, rubber, glass, cork, plastic, wood, leather, foam coir etc. The cured adhesive forms a tough flexible film.

#### COMPOSITION

Solution of Synthetic Rubber and Resins in solvents along with additives.

#### APPLICATION AREAS

Gripfast is used extensively for all sticking and joining application in automobile garages for upholstery and trim, for pvc flooring, in the shoe industry for manufacture and repair, for furniture manufacture, for foam and cloth sticking, rubber industries and for all joining application in industries and home.

#### DIRECTIONS FOR USE

1. Stir to form a homogeneous paste.
2. Clean the surfaces well and apply Gripfast evenly on both the surfaces.
3. Spread the adhesive evenly & allow it to air dry for a few minutes.
4. Attach and hold the surface firmly together till the adhesive sets.
5. Close the lid tightly after use.

#### CLEANUP

Clean up with Acetone and Toluene.

#### DISCLAIMER

The information contained herein is given in good faith, based on our tests & knowledge of the product; as a guide. The responsibility is of the user to verify its usability for any application. The company, The Standard Products Mfg. Co. Mumbai, disclaims all warranties expressed or implied and takes no responsibilities for any loss or damage arising from the use of its products.

For further information please contact:

#### The Standard Products Mfg. Co.

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#### PROPERTIES OF THE UNCURED MATERIAL

Chemical Nature	: Solution of Synthetic Rubber and Resins in solvents.
Appearance	: Light yellow colour
Density	: 0.82 - 0.85 g/ml
Viscosity	: 25 - 30 sec in B8 Ford Cup
Skin dry Time	: 5 - 10 min
Full dry time	: 11 - 15 min
Shelf life	: Best use within 1 year.

#### PROPERTIES OF THE CURED MATERIAL

Resistance to water:	No change in film after 24 hrs. @70°C.
Resistance to Dry Heat (Air Heating upto 150°C)	No change in the film
Toxicity	Please refer Material Safety Data Sheet.
Temp test	: No change in film at 70 C

Peel Test at 90 C : > 2000 g/ 25mm

1. Keep away from children.
2. Avoid excessive contact with body. Clean with plenty of water in case of eye contact.
3. Cannot be ingested. Lethal if ingested.
4. Do not induce vomiting, in case of ingestion. Consult a physician immediately.
5. Contains solvents. Do not inhale or used in closed spaces.
6. Highly inflammable, keep away from heat & flame.