

# TECHNICAL DATA SHEET

## PRODUCT : "BULLDOG" BOND

### Synthetic Rubber Adhesive



#### PRODUCT DESCRIPTION

"Bulldog" Bond is a Synthetic Rubber based contact adhesive, with very good tack and high initial and final bond strength. It has very good adhesion to metal, rubber, glass, cork, plastic, wood, leather, foam coir, etc. The cured adhesive forms a tough flexible film.

#### COMPOSITION

Solution of Synthetic Rubber and Resins in solvents alongwith additives.

#### APPLICATION AREAS

Bulldog bond is used extensively for all sticking and joining application in automobile garages for upholstery and trim, for pvc flooring, in the shoe industry for manufacture and repair, for furniture manufacture, for foam and cloth sticking, rubber industries and for all joining application in industries and home.

#### DIRECTIONS FOR USE

1. Clean the surfaces well and apply Bulldog Bond evenly on both the surfaces.
2. Spread the adhesive evenly & allow it to air dry for a few minutes.
3. Attach and hold the surface firmly together till the adhesive sets.
4. Use joined parts after 6 hours. Full cure in 24 hours.

#### CLEANUP

Clean up with Acetone and Toulene.

#### DISCLAIMER

The information contained herein is given in good faith, based on our tests & knowldege of the product; as a guide. The responsibility is of the user to verify its usability for any application. The company, The Standard Products Mfg. Co. Mumbai, disclaims all warranties expressed or implied and takes no responsibilities for any loss or damage arising from the use of its products.

For further information please contact:

#### The Standard Products Mfg. Co.

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#### PROPERTIES OF THE UNCURED MATERIAL

Chemical Nature	:	Solution of Synthetic Rubber and Resins in solvents.
Appearance	:	Light yellow colour
Density	:	0.82 - 0.85 g/ml
Viscosity	:	15 -18 sec in B8 Ford Cup
Shelf life	:	Best used within 1 year.

#### PROPERTIES OF THE CURED MATERIAL for 500 micron film on Metal

Skin dry Time	:	5 - 10 min
Full dry time	:	11 - 15 min
Full cure time	:	24 hours
Toxicity	:	Please refer Material Safety Data Sheet.

#### SAFETY INSTRUCTION

1. Keep away from children.
2. Avoid excessive contact with body. Clean with plenty of water in case of eye contact.
3. Cannot be ingested. Lethal if ingested.
4. Do not induce vomiting, in case of ingestion. Consult a physician immediately.
5. Contains solvents. Do not inhale or used in closed spaces.
6. Highly inflammable, keep away from heat & flame.